Stazione Sperimentale del Vetro S.c.p.A.

Venezia - Murano, Via Briati 10 Venezia - Marghera, Via delle Industrie 13 - c/o VEGA Edificio Pegaso

RAPPORTO DI PROVA / TEST REPORT N.

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Marghera

20/09/2013

your mail dated September 3rd, 2013 rif.

richiedente

GLASSFER S.R.L.

proposer

VIA S. MAURIZIO 66 - 22036 ERBA (CO)

campione sample

Laminated glass

prova eseguita dal / from 17/09/2013

test date

111378

al / to 17/09/2013

contrassegnato

GLASSFER - 6/1.52/4 laminated heat-strengthened glass

reference

ricevuto il received

29/08/2013 hand delivered

IMPACT TEST ACCORDING TO ANSI Z97.1:2009

American National Standard for Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

On laminated clear float heat strengthened glass, with a nominal thickness of 11.52 mm, sent and sampled under your own responsibility, impact test according to American Standard ANSI Z97.1 - 2009 has been carried out.

TEST RESULTS

Impact test has been carried out with drop height of 457 mm (18 inches) and 1219 mm (48 inches), according to point 5.1.2 (point 5.1.2.1 and point 5.1.2.2).

On 4 specimens with dimension 863 mm by 1930 mm sent by the Proposer, impact test has been carried out according to point 5.1.3 of ANSI Z97.1:2009.

Here there are test results:

Impact on 4 mm glass pane

Specimen	Mean Thickness (mm)	Impact with 457mm drop height (18 inches)	Impact with 1219 mm drop height (48 inches)
1	10.92	No breakage	Breakage of both glass panes No passage of 3.0 inch diameter sphere
2	10.88	No breakage	Breakage of both glass panes No passage of 3.0 inch diameter sphere
3	10.90	No breakage	Breakage of both glass panes No passage of 3.0 inch diameter sphere
4	10.96	No breakage	Breakage of both glass panes No passage of 3.0 inch diameter sphere

According to point 5.1.2 of ANSI Z97.1-2009 tested laminated glass composition is classified as:

"CLASS A"

Test carried out at our test laboratories in Marghera (Venice, Italy).

THE HEAD OF THE LABORATORY Ennio Mognato

THE LABORATORIES DIRECTOR Dr. Nicola Favaro

IL DIRETTORE GENERALE

Si attesta che il campione oggetto di analisi esibito dalla ditta richiedente presenta le caratteristiche sopra riportale in Stefano Manoli al campione esaminato e non può essere riprodotto parzialmente. In carta semplice per gli usi consentiti dalla legge. We declare that the analysed sample, provided by the customer, presents the above-mentioned characteristics. This Test Report is relevant exclusively for the specimen tested and it cannot be partially reproduced. Issued on unstamped paper for the uses foreseen by the law.